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003391

D5159-041
Job Sheet 177882



Part No: D5159-041

Job Qty: 1 ea

Part Name: Seat Back Brace Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/22/18

Job Tracking No:

Due Date: 5/25/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 14.10.02 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		5/25/18	0.00	0.00	Start Up Small Fab-4		SMF
110	Small Fab	1 pcs		5/25/18	0.48	0.71	Small Fab-8		SMF
120	QC	1 pcs		5/25/18	0.00	0.00	QC5		38
130	Packaging	1 pcs		5/25/18	0.00	0.00	Packaging3-2		9-88
140	QC21-SA	1 Ea		5/25/18	0.00	0.00	QC21		21

MAY 30 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5159-1	Rib	1 Ea (1 ea)	90-Start up Operation	5057624
D5160-1	Seat Brace Bracket	1 Ea (1 ea)	90-Start up Operation	50
D5160-5	Shim	1 Ea (1 ea)	90-Start up Operation	5057624
MS20426AD3-4	Rivet	2 Ea (2 ea)	90-Start up Operation	FM134294
MS20600M4W3	Rivet	2 Ea (2 ea)	90-Start up Operation	FM137459-5
MS20601M4W4	Rivet	3 Ea (3 ea)	90-Start up Operation	5034397
MS21059L4	Nutplate	1 Ea (1 ea)	90-Start up Operation	5048786

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5159-1	1	3	0
	D5160-1	1	5	0
	D5160-5	1	5	0
	MS20426AD3-4	2	3,152	0
	MS20600M4W3	2	76	0
	MS20601M4W4	3	20	0
	MS21059L4	1	58	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ Descript: _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Skid-tube ☐ Machining ☐ Thermoforming ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging Supplier ☐ Engineering Quality ☐ Other ☐	AGAINST DEPARTMENT/PROCESS MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval
DART AEROSPACE 1270 Aberdeen Street Newbury, ON K94 1K7 CANADA TEL: 1 813 632-5200 Email: sales@dartaero.com www.dartaero.com Container No: S075021 Part: D5159 - 041 Job No: 177882 Serial No/Batch: S075021 Revision: Inspector: Date: 06/28/18		
Root Cause		
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-1 ☐ Operat ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Centre not concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐
Stress/Surge ☐ Program ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		
OTHER : _____		